

## CYCLIC AUTOTHERMAL HYDROCARBON REFORMING PROCESS

### RELATED APPLICATION

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*ms*  
*2/24/04*  
This application is a continuation-in-part of pending U.S. Patent  
Application Serial No. 09/175,175 <sup>now US Patent 09/909,622</sup> filed on October 20, 1998.

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### BACKGROUND OF THE INVENTION

#### Field of the Invention

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This invention relates to the partial oxidation and/or reforming of  
15 hydrocarbons, and more particularly to the production of hydrogen and  
carbon monoxide by the partial oxidation of hydrocarbons, steam reforming of  
hydrocarbons or a combination of the two to achieve an auto-thermal  
process. Specifically, the invention relates to the use of an oxygen ion  
conducting ceramic in particulate form in a cyclic process, involving the  
20 reaction of oxygen in air feed with the ceramic in one step and the reaction of  
hydrocarbon feed, with or without steam, with the above oxygen-enriched  
ceramic in another step, to produce hydrogen and carbon monoxide products.

#### Description of Art

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Synthesis gas and its components, hydrogen and carbon monoxide,  
are conventionally produced by the steam methane reforming (SMR) or by  
the high temperature partial oxidation of hydrocarbons with controlled  
amounts of air or oxygen. In the SMR process, a large amount of heat must  
30 be supplied into the reactor for sustaining the highly endothermic SMR  
reaction. Therefore, expensive shell-and-tube type reactors must be used to  
facilitate the heat exchange. The overall production rate of the SMR process